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2020.0 DEFENDER (LE), 311-01

AUTOMATIC TRANSMISSION

TRANSMISSION FLUID PAN (G2391370)

mcx30.com

REMOVAL AND INSTALLATION

PART(S)

STEP	PART NAME	QUANTITY
Installation Step 1	Transmission fluid pan, gasket and filter bolts	1

REMOVAL



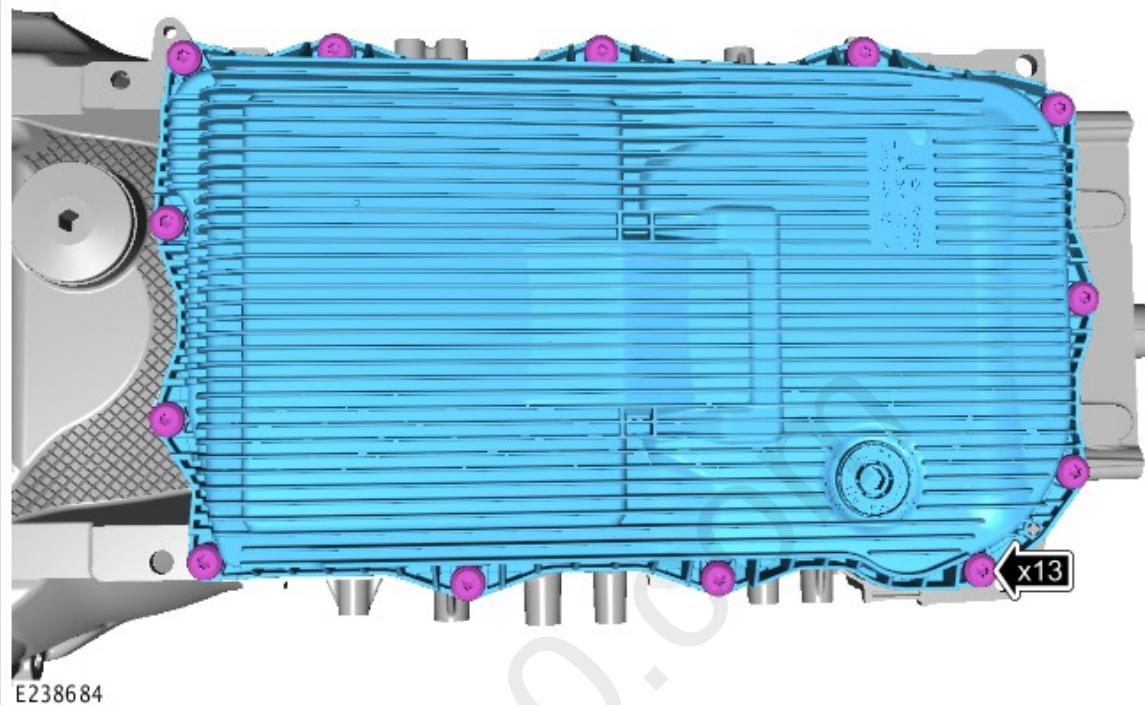
NOTE:

- This procedure contains some variation in the illustrations depending on the vehicle specification, but the essential information is always correct.
- This procedure contains illustrations showing certain components removed to provide extra clarity.

1. Raise and support the vehicle on a suitable 2 post lift.
Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
2. Drain the transmission fluid.
Refer to: [Transmission Fluid Drain and Refill](#) (311-01 Automatic Transmission, General Procedures).
3. Remove the transmission support crossmember.
Refer to: [Transmission Cross Member - INGENIUM I4 2.0L Diesel](#) (502-02 Full Frame and Body Mounting, Removal and Installation).
Refer to: [Transmission Cross Member - INGENIUM I4 2.0L Petrol](#) (502-02 Full Frame and Body Mounting, Removal and Installation).
Refer to: [Transmission Cross Member - INGENIUM I6 3.0L Petrol](#) (502-02 Full Frame and Body Mounting, Removal and Installation).

ⓘ CAUTIONS:

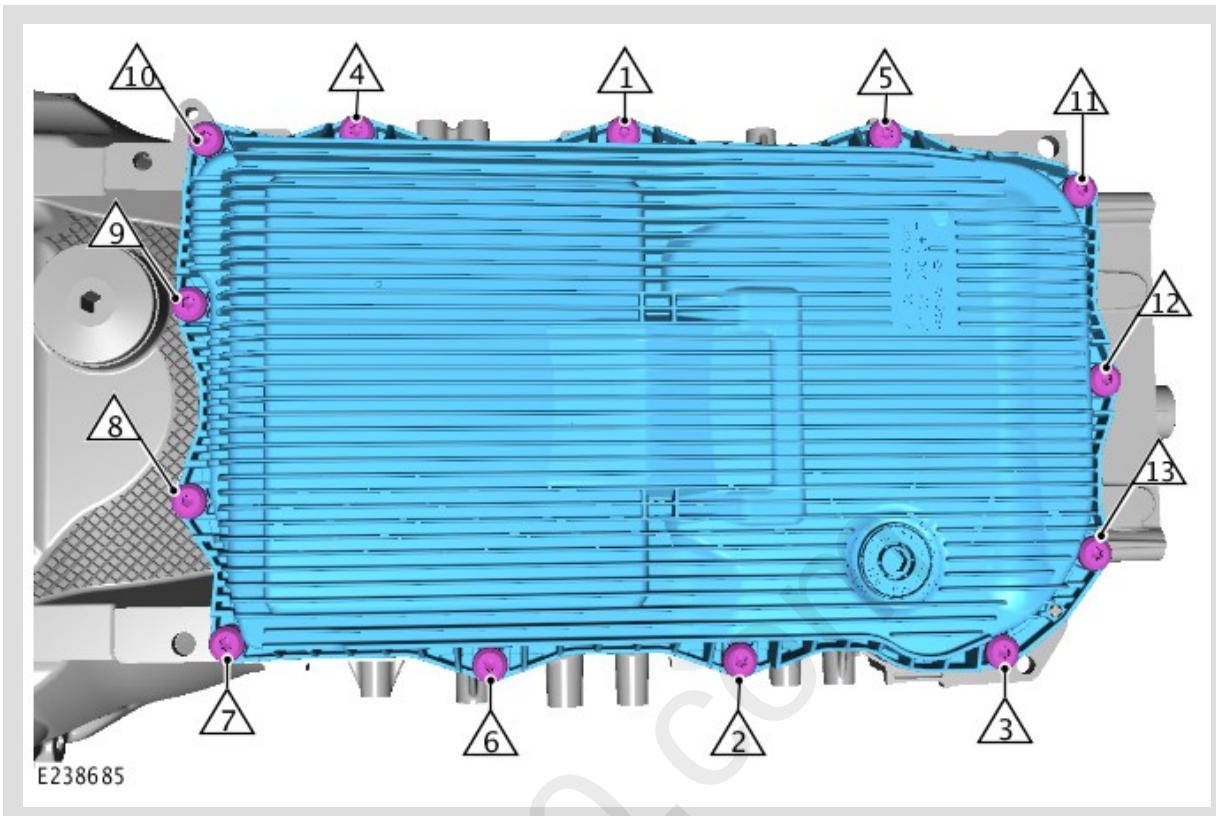
- Make sure that the area around the component is clean and free of foreign material.
- Be prepared to collect escaping fluids.



- Remove and discard the 13 bolt(s).
- Remove and discard the transmission fluid pan and gasket.

INSTALLATION

1.



- Install the new transmission fluid pan and gasket.
- Install and tighten the 13 new bolt(s) in the sequence illustrated.

Renew Part: [Transmission fluid pan, gasket and filter bolts](#) Quantity: 1.

Torque: **10Nm**

2. Install the transmission support crossmember.

Refer to: [Transmission Cross Member - INGENIUM I4 2.0L Petrol](#) (502-02 Full Frame and Body Mounting, Removal and Installation).

Refer to: [Transmission Cross Member - INGENIUM I4 2.0L Diesel](#) (502-02 Full Frame and Body Mounting, Removal and Installation).

Refer to: [Transmission Cross Member - INGENIUM I6 3.0L Petrol](#) (502-02 Full Frame and Body Mounting, Removal and Installation).

3. Fill the transmission with fluid.

Refer to: [Transmission Fluid Drain and Refill](#) (311-01 Automatic Transmission, General Procedures).